

# Houston Installs and Upgrades

Preparing for the Future

# 2014 Houston Weekly Production Output

- 3 Daily Newspapers
- 11 Weekly Publications
- 42 Press Runs
- 28 Insert Runs
- 2.1 Million Jackets
- 22 Million Pieces

# 2015 Houston Weekly Production

- 5 Daily Newspapers
- 45 Weekly Publications
- 108 Press Runs
- 82 Insert Runs
- 3.1 Million Jackets
- 28.6 Million Pieces

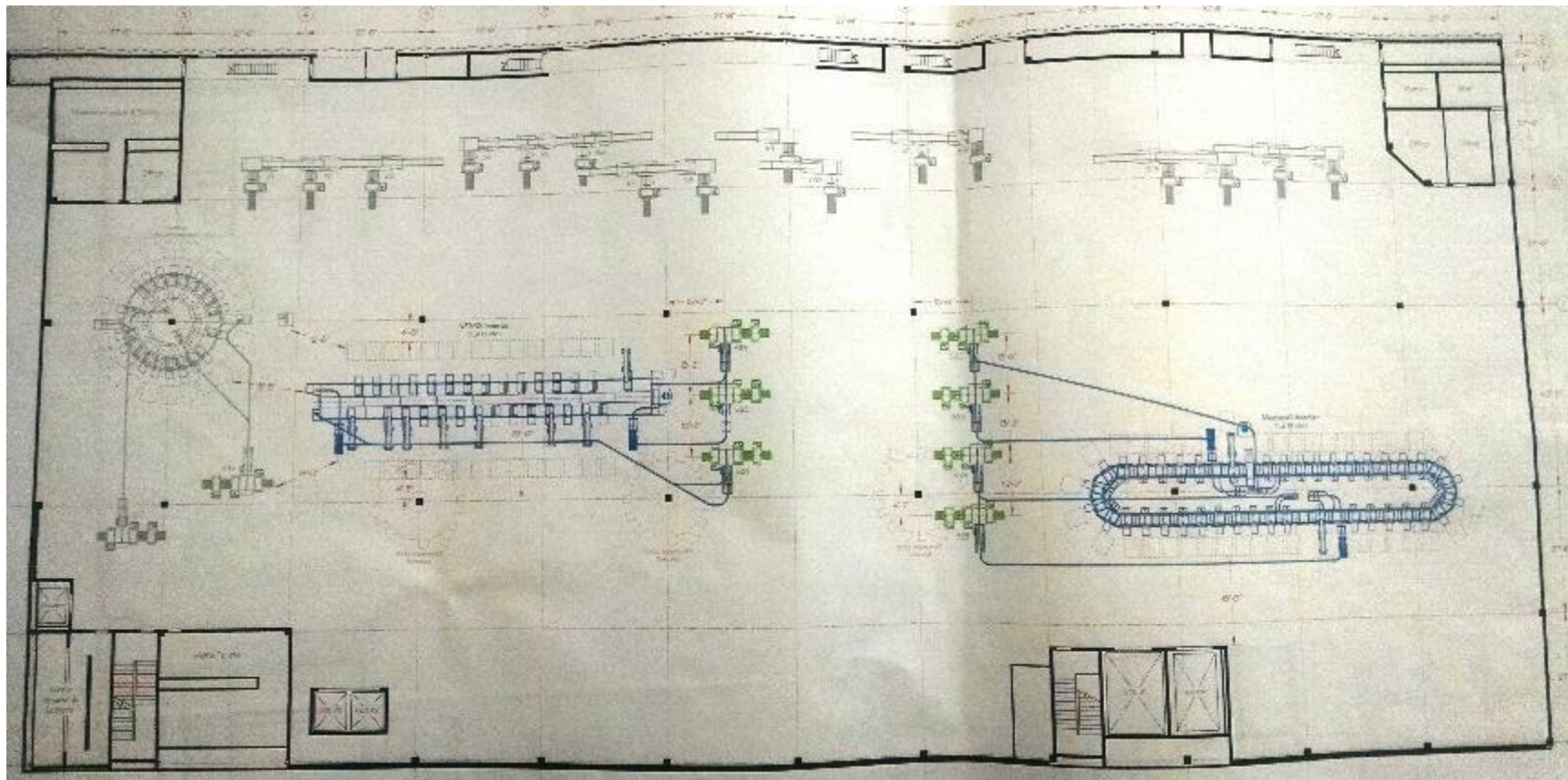
# Austin Packaging Work

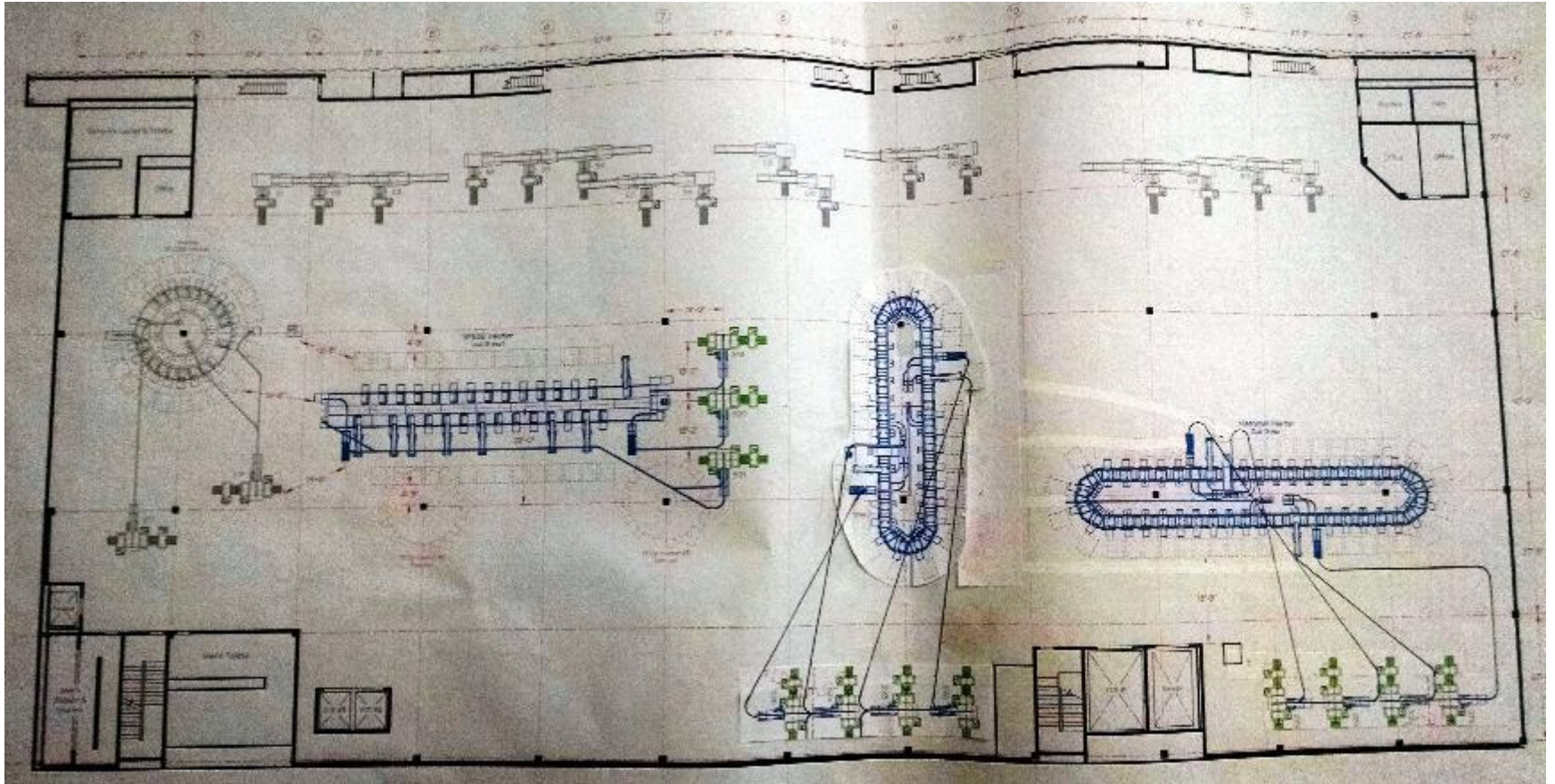
- Packaging:
  - ❖ Austin American Statesman
  - ❖ Waco Herald Tribune
  - ❖ Austin Weeklies (10)
  - ❖ HCN Weeklies (23)
- Challenge:
  - ❖ Houston didn't have enough equipment to meet the Austin's schedules
  - ❖ Austin needed all the equipment they had to package these products

# Solution

- Phased transition
  - ❖ Phase One
    - Austin Sunday Work
  - ❖ Phase Two
    - Austin Daily Inserting
  - ❖ Phase 2.1
    - Remove Austin Magnapak and move to Houston
  - ❖ Phase Three
    - HCN (23 titles 460K copies) +Waco

# Houston Mailroom 2014





# Houston's 5<sup>th</sup> Inserter





# Conveyor Drops



# Pressroom Changes

- Rebuild of vertical and horizontal assemblies
- Upgrade of RTP's
- Adding Color Capacity
  - ❖ San Antonio
  - ❖ Houston

# Vertical and Horizontal Assemblies

- Did They really need replacing???

# You be the judge

- Old one



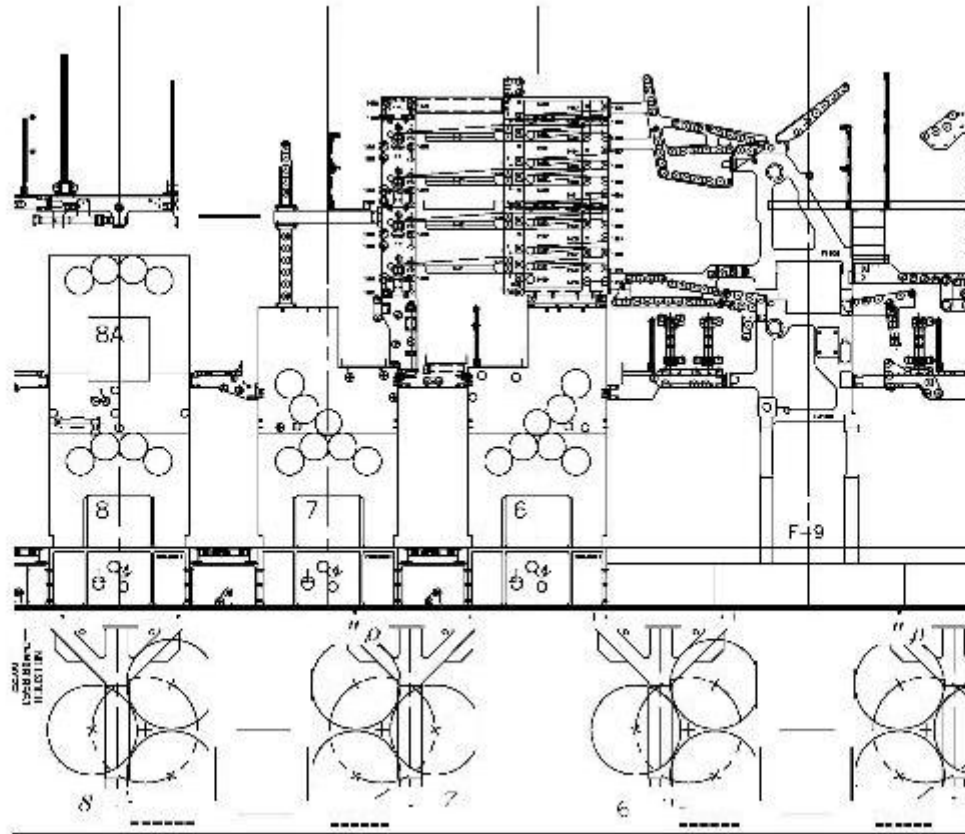
- New one



# Reel Upgrade

- Why did we need reel upgrades
  - ❖ Age of presses, some over 25 years old
  - ❖ Length and complexity of Leads

# Current Back to Back Configuration



# Digital RTPs

## Benefits:

Improved Registration

Reduced Waste

Improved Paster Performance



# Press Expansion

- San Antonio
  - ❖ Add 11 couples to two presses increasing color capacity to 32 pages of back to back color on each press
- Houston
  - ❖ Adding two towers to press 10
    - 16 additional pages of back to back color on 10
    - 8 pages of additional color on presses 8 & 12



# San Antonio Expansion

- Couples purchased from Winnipeg
- Machined down to 22"



# San Antonio Expansion

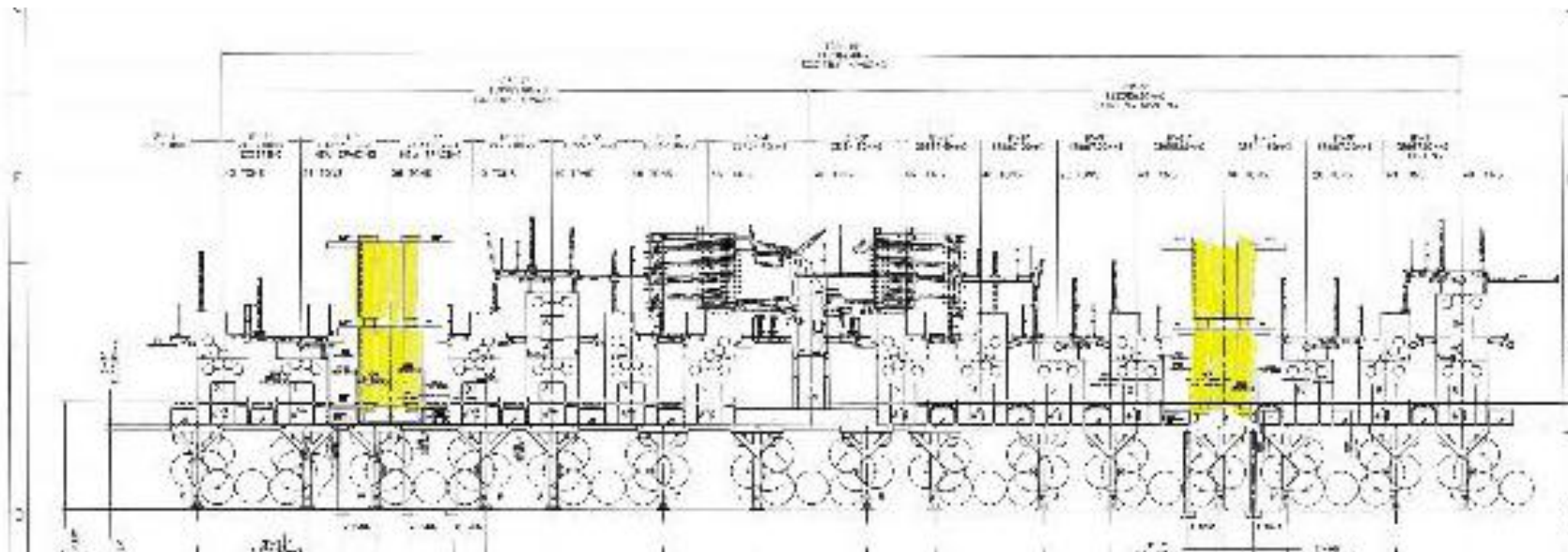
## What's Next

Continued testing of our first press

Begin running The New York Times (Oct)

Complete install of couples on 2<sup>nd</sup> press

# Houston Expansion



# Houston Expansion

## Excavation and Prep



## Jack Piers



# Houston Expansion

## Something Old



## Something New



# Houston Expansion

Prior to Turn



Prior to Lift



# Houston Expansion

What allowed us to move the units in place



# Houston Expansion

## Those we are working with:

JBI

Haywood Baker

Walter P. Moore

Dugan Electric

Goss

Rockwell

Technotrans

EDG

S.O.S Industrial Cleaner





# Houston Expansion

What's Next:

Complete install

Take advantage of color in Chronicle

Seek additional commercial work

Consider install of dryers

# Questions

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